# **RESUME**

# **BIKRAM HIRALAL PATI**

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 7904219962

## OBJECTIVE

To achieve high carrier growth through a continuous learning process and keep myself dynamic, visionary and competitive with the changing scenario of the world. Upgrade my knowledge & skill for the all-round development of the company within time constraints in a professional way. I believe that any situation can effectively overcome and tackled with confidence, decisiveness and a sense of humorous.

## PROFESSIONAL SNAPSHOT

* Recognized as **Team Member - FMEA, Control plan.**
* Initiated the system of MIS reporting to update the Management on regular basis.
* Complete production planning, facility planning and quality matrix for overall tyre manufacturing to meet quality and delivery target.
* Trouble shooting and defect control- both building and curing.
* Cure verification of regular sizes by thermocouple & blow point study.
* Excellent knowledge of tire curing machine and machine setup.
* Scrap and defect control as well as productivity improvement.
* An inspirational team player to the core.

## PROFESSIONAL SYNOPSIS

* **1+ years’ rich experience** in delivering optimal results & business value in high-growth environments

 From To Designation Company

**27 th July2018** **Till date** **Officer–Production (BAIS TYRE CURING)**  **BALAKRISHNA INDUSTRIES LTD**

* Hands-on experience in BKT Tire BAIS curing, erection and commission.
* Man-power and materials handling.
* Know about shift basis audit and system as per specifications.
* Preparing all production and loss reports of our department as per TPM method.
* Supporting TPM, F.I.F.O, and F.M.E.A activities and coordinating with other department for smooth process.
* Recognized as **Team Leader - FMEA, Control plan, Operation Standards & PFD.**
* Experienced in handling overall process operations involving product quality improvement by effective process control, waste identification & elimination etc.,
* Systematized preparation of **PPAP** documents.
* Devised effective strategies for handling customer complaint and closing the issue at the earliest by using QRQC –Quick Response Quality Control method and supporting inline without any line stoppage.
* Drove the system and efforts for providing support in problem and defect analysis in materials and production quality related issues.
* Accountable for continual improvement activities to enhance such as 5S, Kaizen, etc. and analysis of shop floor issues & line rejection.
* Have knowledge about pipeline and curing press.
* Statistical Process Control Study and Planning for improvement activities.
* Customer Visits for Improvements and training on knowledge of Products.

 From To Designation Company

**17th June 2015** **9th JUNE 2018 Production Executive(PCR)**  **JK TYRE & INDUSTRIES LTD.**

* Trouble shooting and defect control.
* New machines commissioning.
* FTC clearance and machine audits.
* Trials for defect controls and tire size optimization.
* Scrap & Defect Control as Well as Productivity Improvement.
* Optimization of cure cycle by Thermocouple study & blow point study.
* Cure verification of regular sizes by thermocouple & blow point study.
* Mould inspection.
* Optimization of bladder life.
* Cure chart analysis.
* Non conforming material review.
* Educating, training and coaching the new operators and other workers to successfully operate as a goal directed and self directed business unit focused on continuous improvements.
* Co-ordination of manpower planning and to study its activity during working period.
* Scrap reduction of cured tyre as well as green tyre
* Preparation of S.O.P & One Point Lesson required in Department
* Quality Rating Improvement with continual improvements through kaizens, OPL etc.
* Implementation of OEE for curing area
* Team Member of SPC project in department

From To Designation Company

**4th AUG 2014 17th Feb 2015** Operating Engg Tr. **(PCR)**  **JK TYRE & INDUSTRIES LTD.**

* Working on the automation, mechanical, electrical & hydraulic parameters of machine like PCR Tire Curing Machine.
* Operating Curing press.
* Analysis of break down and do root-cause analysis
* Ensure safety systems and improving employee morale
* Process Control-Tire assembly. Confirming quality of the product and ensure good process flow, proper component usage etc.
* Process trouble shooting & corrective action for waste reduction.

## IT SKILLS

* MIS
* Well versed with internet application such as E-mail, web surfing and Searching
* MS Office Packages (Word, Excel, Power Point).
* Operating system: Windows 2007 / 2008, XP.
* Working knowledge in SAP

## TRAINING PROGRAMS

* FMEA – Failure Mode Effective Analysis
* SPC-Statistical Process Control
* PPAP-Production Part Approval Process
* 7 QC Tools
* Training on 5S.
* APQP- Advanced Product Quality Planning
* Safety, health and environment.

**Educational Qualifications:**

* **Diploma in Electrical Engineering** from JIET , BALASORE with aggregate of 75% in 2013.
* **+2** From UDALA College ,Odisha with 53%
* **10th** from KUSHALADA High School, ODISHA with 54 % in 2007.

**Professional Qualification:**

* SHORT TERM DIPLOMA IN **PRODUCTION MANAGEMENT** FROM ALL INDIA INSTITUTE OF MANAGEMENT STUDIES FROM DECEMBER 2017 TO AUG 2018.
* THREE MONTHS COURSE ON **COMPUTER ASSISTANT** FROM SKY LARK INSTITUTE UNDER GOVT OF INDIA.

## Achievements:

* Awarded for QC competition on the year 2017.
* Excellent performer for the year 2016.
* Star performer of the quarter July to September 2015.
* Implemented variability project on customer rejection.
* Implemented QC to reduce scrape.

**Personal Strengths:**

* Strong communication, presentation, analytical and creative problem solving skills
* Planning & scheduling for production.
* Time & Space management.
* Technical specification standard making.
* Root cause analysis of machine trouble.
* Able to perform under stressful situations.

## Personal Details:

 Father’s Name : MR. PRAVASH KUMAR PATI

 Mother’s Name : SMT. JYOTSHNA MANI PATI

 Date of Birth : **2ND June 1992**

**Present Address:**

 Balkrishna Industries ltd**.,**

Bhuj Bhachau Highway, Village Paddhar,

 Gujarat, PIN 370105

**Permanent Address:**

At : KUSHALADA

Po : KUSHALADA, Via: KUSHALADA

Dist. : MAYURBHANJ,

PIN-757085(Odisha)

Nationality : Indian

Marital Status : Single

Language Known : English, Hindi, Odia ,Tamil,Bengali,Japaneese

Notice Period : 01 Month

## DECLARATION

 All the information stated above is true to the best of my knowledge and belief.

Place: GUJURAT SIGNATURE

DATE- (BIKRAM HIRALAL PATI)